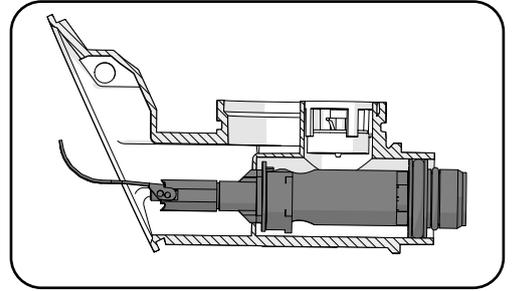
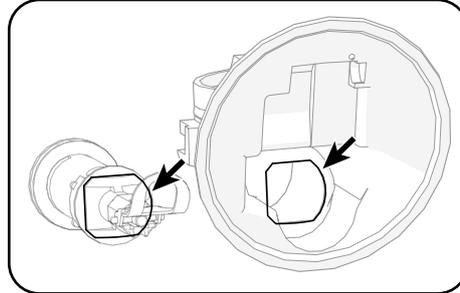
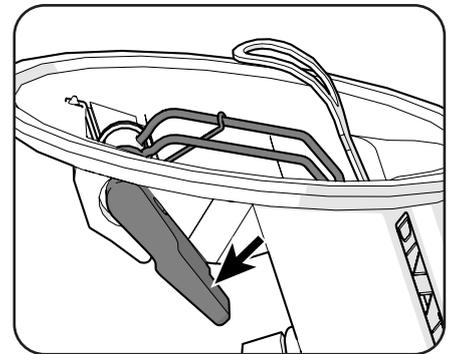
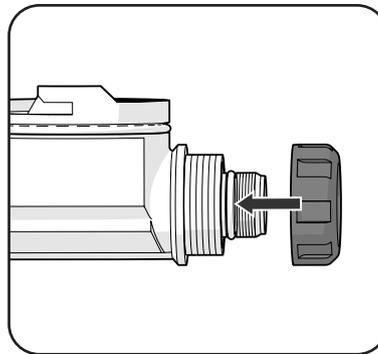




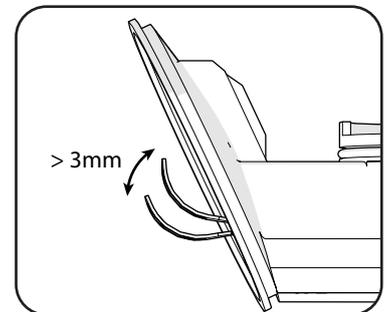
13. Insert the valve insert assembly in the breathing valve. Make sure to insert it in the correct position.



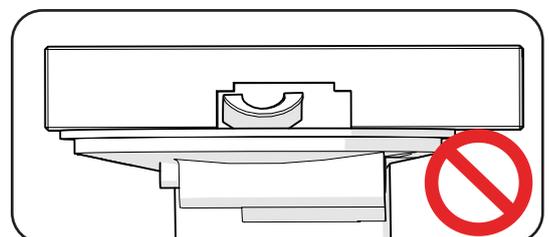
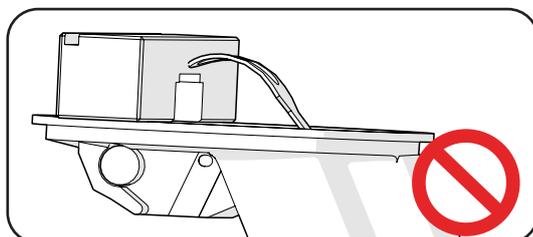
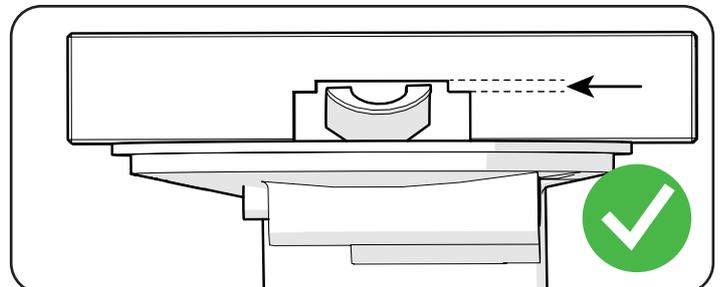
14. Assemble the nut by hand.
15. If the breathing valve is of safety pressure type. Make sure that the handle is in the position shown in image.



16. Make sure that the lever has a resistless movement of at least 3 mm.



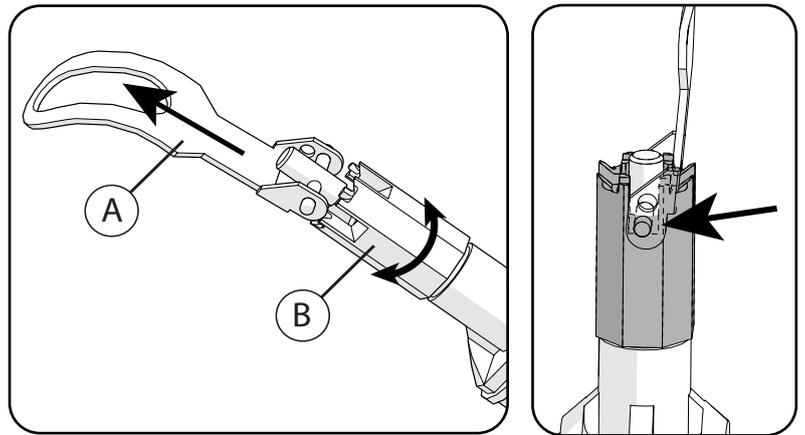
17. Use the lever bar to make sure that the lever is in the correct height. The lever must be in the upper area of the lever bar.



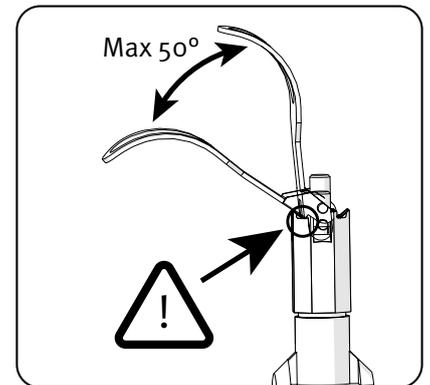


18. If height adjustment of the lever is necessary:
 - a, Disassemble the valve insert from the breathing valve.
 - b, Pull out the lever (A) and turn the lever support (B) 1 step to make it higher or lower.
 - c, One quarter turn results in a height difference of 1,25 mm on the lever.
 - d, Make sure to put the lever in one of the deeper grooves in the lever support as seen on image.
 - e, If two settings is possible within the limits, use the highest setting.
 - f, Reassemble the valve insert into the breathing valve and check the lever according to step 16 and 17 again.

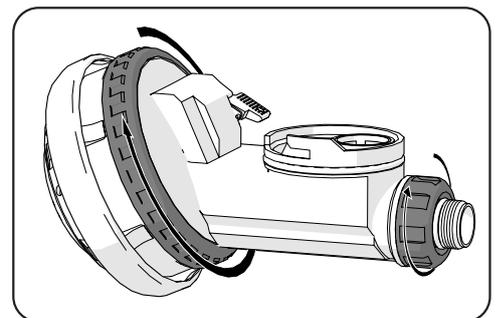
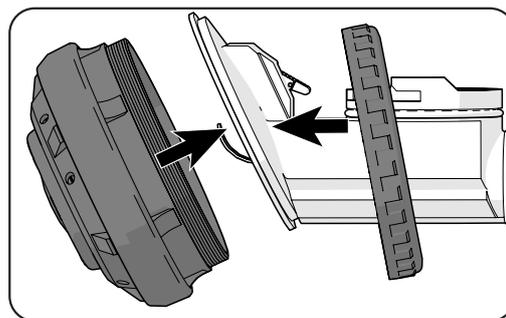
IMPORTANT! When adjusting the height of the lever, it is very important that part A is lifted high enough so that part B does not touch part A when adjusting. When part A is released, it is very important that it slides directly into the correct position. If it is placed incorrectly, it can damage the lever support.



IMPORTANT! Never angle the lever more than 50 degrees as this may damage the contact surfaces on the lever support. When the valve insert is mounted in the breathing valve housing, the lever is prevented from angling more than 50 degrees. When the valve insert is removed from the breathing valve housing, the lever can be angled more than 50 degrees and thus damage the lever support.



19. Reassemble the exhalation unit and the nut.



20. Do a performance test on calibrated test equipment recommended by Interspiro.